



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

RBWA353A04-06 Job Sheet 190652



Part No: RBWA353A04-06

Job Qty: 4 pcs

Part Name: Cap



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 2/12/19

Job Tracking No: SIOP

Due Date: 3/12/19

Created By: Dara Macdonald

Type: Stock

Description:

Note: DWG RBWA353A04 Rev 4 IPP Rev A 18.02.13 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier	Sign-off
					Setup Hrs	Run Hrs		
110	SL-154 - 1	4 pcs	3/12/19	3/12/19	0.00	1.00	SL-154 - 1	JK
120	QC 2	4 pcs	3/12/19	3/12/19	0.00	0.00	QC 2 - 1	
							QC 2 - 12	
							QC 2 - 14	
							QC 2 - 17	
							QC 2 - 19	
							QC 2 - 2	
							QC 2 - 20	
							QC 2 - 22	
							QC 2 - 23	
							QC 2 - 25	JK
							QC 2 - 32	
							QC 2 - 33	
							QC 2 - 35	
							QC 2 - 39	
							QC 2 - 4	
							QC 2 - 40	
							QC 2 - 44	
							QC 2 - 45	
							QC 2 - 48	
							QC 2 - 49	
							QC 2 - 50	
							QC 2 - 51	
							QC 2 - 52	
							QC 2 - 54	
							QC 2 - 56	
							QC 2 - 57	
							QC 2 - 62	
							QC 2 - 63	
							QC 2 - 8	



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K64 1K7
CANADA
TEL.: 1 813 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S159837



Part: RBWA353A04-06

Job No: 190652

Serial No/Batch: S159837

Revision: 4

Inspector:

Exp Date:

Instructions:

Date: 03/06/19

130 QC 8	4 pcs	3/12/19	0.00 0.00	QC 2 - 66	
				QC 2 - 64	
				QC 8 - 12	
				QC 8 - 14	
				QC 8 - 17	
				QC 8 - 20	
				QC 8 - 25	
				QC 8 - 3	
				QC 8 - 32	
				QC 8 - 33	
				QC 8 - 35	
				QC 8 - 39	
				QC 8 - 4	
				QC 8 - 44	
				QC 8 - 45	
				QC 8 - 49	
				QC 8 - 58	
				QC 8 - 8	B. 19-03-21
				QC 8 - 9	
				QC 8 - 68	
				QC 8 - 67	
				QC 8 - 1 (A)	
				QC 8 - 47	
150 Outsource - 4 - Anodize	4 pcs	3/12/19	0.00 0.00		03/22/2019 PL
160 Packaging 2-1 - Receive - B4B	4 pcs	3/12/19	0.00 0.00	Packaging 2 - 1 - B4B	
				Packaging 2 - 2 - B4B	
				Packaging 2 - 3 - B4B	
				Packaging 2 - 5 - B4B	
				Packaging 2 - 4 - B4B	
				Packaging 2 - 6 - B4B	
				Packaging 2 - 7 - B4B	
				Packaging 2 - 8 - B4B	
				Packaging 2 - 9 - B4B	
				Packaging 2 - 10 - B4B	
				Packaging 2 - 11 - B4B	
				Packaging 2 - 12 - B4B	
				Packaging 2 - 13 - B4B	
				Packaging 2 - 14 - B4B	
				Packaging 2 - 15 - B4B	
				Packaging 2 - 16 - B4B	
				Packaging 2 - 17 - B4B	
				Packaging 2 - 18 - B4B	
				Packaging 2 - 19 - B4B	
				Packaging 2 - 20 - B4B	
				Packaging 2 - 21 - B4B	
				Packaging 2 - 22 - B4B	
				Packaging 2 - 23 - B4B	
				Packaging 2 - 24 - B4B	
				Packaging 2 - 25 - B4B	
				Packaging 2 - 26 - B4B	
				Packaging 2 - 27 - B4B	
				Packaging 2 - 28 - B4B	
				Packaging 2 - 29 - B4B	
				Packaging 2 - 30 - B4B	
				Packaging 2 - 31 - B4B	
				Packaging 2 - 32 - B4B	
				Packaging 2 - 33 - B4B	
				Packaging 2 - 34 - B4B	
				Packaging 2 - 35 - B4B	

170 QC 6	4 pcs	3/12/19	0.00 0.00	Packaging 2 - 36 - B4B	
				QC 6 - 42	
				QC 6 - 9	DAS
				QC 6 - 68	MAR 29 2019 68
180 Packaging 3-1 - Stock - B4B	4 pcs	3/12/19	0.00 0.00	QC 6 - 61	9-89
				Packaging 3 - 1 - B4B	
				Packaging 3 - 2 - B4B	
				Packaging 3 - 3 - B4B	
				Packaging 3 - 4 - B4B	
				Packaging 3 - 5 - B4B	
				Packaging 3 - 6 - B4B	DAS
				Packaging 3 - 7 - B4B	28
				Packaging 3 - 8 - B4B	9-89
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	DAS
190 QC 21 - SA	4 pcs	3/12/19	0.00 0.00	QC 21 - SA - 21	21
				QC 21 - SA - 70	9-89
				QC 21 - SA - 53	

Part Op 110 - (MORI SL-154 LATHE) 1-Machine as per DWG. FB985 FOLIO REV: AA DWG REV: 4 2-
 Descriptions: Deburr

120 - (QC2- Inspect parts off machine FAI/FAIB)

130 - (QC8- Inspect parts - second check)

150 - (Outsource process-Anodize per QSI017 4.1.10.1) -Issue P/O to ATG: _____ -ANODIZE COLOR BLACK,
 PER IAW MIL-A-8625F TYPE 2 CLASS 2, Water sealant -Certificate of Conformity is required

160 - (Receive & Inspect for Damage & Mat'l Certs)

170 - (QC6- All purchased or subcontracted products)

180 - (Identify as per dwg & Stock Location: _____)

190 - (QC21- Final Inspection - Work Order Release)

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M6061T6R1.125	6061 Round Bar 1.125	.3600 ft (.09 ea)	110-SL-154 - 1	5157426-1.11

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
110-SL-154 - 1	M6061T6R1.125	0	12	0

Part Specifications

Specifications could not be found.

Plex 2/12/19 1:57 PM Dart.Macdonald.Dara



Dart Aerospace Ltd.
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PURCHASE ORDER

PO042956



Supplier: GRO002-VC
Group Altech
2455 Halpern
St Laurent
QC
H4S 1N9 Canada
Phone: 514-335-3666
Fax: 514-335-3868

Attention: Grenon, Sylvie

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: PO042956

PO Date: 3/22/19

Due Date: 3/29/19

Purchase Order

Revision:

Revision Date:

Ship-To Contact: Phone:

Via: Ground

Pymt Terms: Net 60

Freight Terms:

Special Comments:

Items

Line Item	Job	Part	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	189182	RBE000-117-9	Plate -Issue P/O; -ANODIZE COLOR CLEAR, PER IAW MIL-A-8625F TYPE 2 CLASS 1, Water sealant -Material type; 6061T6 -Certificate of Conformity is required	Firmed - X4		3/29/19	4 pcs	0 pcs	4 pcs	\$4.45/pcs	\$17.80
***** RUSH ***** RUSH ** NEED BACK MARCH 28,2019 ** MAR 29 2019 DP											
2	188112	RBE1X54-176-875	Press Tool -Issue P/O; -ANODIZE COLOR CLEAR, PER IAW MIL-A-8625F TYPE 2 CLASS 1, Water sealant -Material type; 6061T6 -Certificate of Conformity is required	Firmed - X4		3/29/19	4 pcs	0 pcs	4 pcs	\$4.45/pcs	\$17.80
MAR 29 2019 DP											



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Items

Line Item	Job	Part	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
3	188718	RBWA353A04-01	Cap -Issue P/O to ATG: ANODIZE COLOR CLEAR, PER IAW MIL-A-8625F TYPE 2 CLASS 1 WATER SEAL - Certificate of Conformity is required	Firmed	-	3/29/19	5 pcs	0 pcs	5 pcs	\$4.45/pcs	\$22.25
Line Item Note ** need back March 29,2019 **											
	190651			Firmed	-	3/29/19	4 pcs	0 pcs	4 pcs	\$4.45/pcs	\$17.80
Sub Total:							9	0	9		\$40.05
4	188156	RBEVR-L11-0010-004-B-1	Press -Issue P/O; -ANODIZE COLOR CLEAR, PER IAW MIL-A-8625F TYPE 2 CLASS 1, Water sealant -Material type; 6061T6 -Certificate of Conformity is required	Firmed	-	3/29/19	4 pcs	0 pcs	4 pcs	\$4.45/pcs	\$17.80
Line Item Note ** need back March 29,2019 **											
5	189487	RBE1X25-166-857-1	Tube -Issue P/O; -ANODIZE COLOR CLEAR, PER IAW MIL-A-8625F TYPE 2 CLASS 1, Water sealant -Material type; 6061T6 -Certificate of Conformity is required	Firmed	-	3/29/19	6 pcs	0 pcs	6 pcs	\$4.45/pcs	\$26.70
Line Item Note ** need back March 29,2019 **											



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PURCHASE ORDER

PO042956



Items

Line Item	Job	Part	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
6	190652	RBWA353A04-06	Cap (Outsource process- Anodize per QSI017 4.1.10.1) -Issue P/O to ATG: -ANODIZE COLOR BLACK, PER IAW MIL-A-8625F TYPE 2 CLASS 2, Water sealant -Certificate of Conformity is required	Firmed -		3/29/19	9 pcs	0 pcs	9 pcs	\$1.68/pcs	\$15.12
Line Item Note ** need back March 29,2019 ** BLACK											
7	191261	HT-900-NC-09B	Filter Housing Outsource4 (Outsource process- Anodize per QSI017 4.1.10.1) -Issue P/O to ATG: -ANODIZE COLOR BLACK, PER IAW MIL-A-8625F TYPE 2 CLASS 2, Water sealant -Certificate of Conformity is required	Firmed -		3/29/19	4 pcs	0 pcs	4 pcs	\$1.68/pcs	\$6.72
Line Item Note ** need back March 29,2019 ** BLACK											
8	190735	647.4212	Plate Issue P/O to ATG : 1- Black Anodize as per Dwg 647.4200	Firmed -		3/29/19	10 pcs	0 pcs	10 pcs	\$1.68/pcs	\$16.80
Line Item Note ** need back March 29,2019 ** BLACK											



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PURCHASE ORDER

PO042956



Items

Line Item	Job	Part	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
9	191740	RBE350A93-3302-02-1	Handle (Outsource process- Anodize per QSI017 4.1.10.1) -Issue P/O to ATG: -ANODIZE COLOR BLACK, PER IAW MIL-A-8625F TYPE 2 CLASS 2, Water sealant As Per Dwg RBE350A93-3302- 02-1 Rev. 11 -Certificate of Conformity is required	Firmed -		3/29/19	10 pcs	0 pcs	10 pcs	\$1.68/pcs	\$16.80

X10

MAR 29 2019

DP

Line Item Note ** need back March 29,2019 **
BLACK

10	192223	SWA6A-700B	Wire Clamp, 1/2 X 1- 3/8 X 1-1/4 -Issue P/O; -ANODIZE COLOR BLACK, PER IAW MIL-A-8625F TYPE 2 CLASS 2, Water sealant -Material type; 6061T6 -Certificate of Conformity is required	Firmed -		3/29/19	39 pcs	0 pcs	39 pcs	\$1.59/pcs	\$62.01
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X39

MAR 28 2019

MAR 29 2019

DP

Line Item Note ** need back March 29,2019 **
BLACK

11	189281	RBE703A95-0505-00-1	Quill -Issue P/O: PO -ANODIZE COLOR RED, PER IAW MIL- A-8625 TYPE-2 CLASS-2, Water sealant As Per Dwg RBE703A95-0505- 00-1 Rev. 9 -Certificate of Conformity is required	Firmed -		3/29/19	22 pcs	0 pcs	22 pcs	\$1.59/pcs	\$34.98
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X22

MAR 29 2019

DP

Line Item Note ** need back March 29,2019 **
RED



Dart Aerospace Ltd.
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Canada

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PURCHASE ORDER

PO042956



Items

Line Item	Job	Part	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
12	191749	RBE350A94-3700-C-05	Bottom -Issue P/O: PO -ANODIZE COLOR RED, PER IAW MIL-A-8625 TYPE-2 CLASS-2, Water sealant As Per Dwg RBE350A94-3700-C-05 Rev. 6 -Certificate of Conformity is required	Firmed -		3/29/19	34 pcs	0 pcs	34 pcs	\$1.59/pcs	\$54.06
Line Item Note ** need back March 29,2019 ** RED 189348 Firmed - X10 3/29/19 10 pcs 0 pcs 10 pcs \$1.59/pcs \$15.90 Sub Total: 44 0 44 \$69.96											

13	190770	RBT18601	Main Rotor Swashplate ReGreasing Tool -Issue P/O to GROUPE ALTECH; PO -ANODIZE COLOR RED, PER IAW MIL-A-8625 TYPE-2 CLASS-2, Water sealant -Material type; -Certificate of Conformity is required	Firmed -		3/29/19	5 pcs	0 pcs	5 pcs	\$1.59/pcs	\$7.95
Line Item Note ** need back March 29,2019 ** RED											

14	191121	RBE332A94-3400-03-10	Block -Issue P/O; -ANODIZE COLOR RED, PER IAW MIL-A-8625 TYPE-2 CLASS-2, Water sealant -Material type; 6061T6 -Certificate of Conformity is required	Firmed -		3/29/19	5 pcs	0 pcs	5 pcs	\$1.59/pcs	\$7.95
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PURCHASE ORDER

PO042956



Items

Line Item	Job	Part	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
Line Item Note	** need back March 29,2019 **										
	RED										

Grand Total: \$358.44

Order Notes

Procurement Quality Clauses
 A005 right of entry
 A012 chemical and physical test report
 A016 personnel qualification
 A017 raw material identification (as applicable)

 A022 Apical Processing
 A024 process certifications
 A026 certification of material conformance

 A041 quality management system
 A042 dart notification by supplier
 A043 retention of quality documents

 A048 counterfeit parts avoidance, detection, mitigation and disposition program

 A049 supplier awareness

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Plex 3/25/19 4:09 PM dart.Lussier.Patrick



Certificat de Conformité / Certificate of Compliance



0 1 7 9 3 6 - 1

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 www.groupaltech.com

Bon de Livraison / Packing Slip

017936- 1

Livré à / Ship to

DART AEROSPACE LTD

1270 ABERDEEN STREET

HAWKESBURY, ON, K6A1K7

CANADA

Tel.: 613-632-5200 Fax:.

Client / Customer:

DART AEROSPACE LTD

1270 ABERDEEN STREET

HAWKESBURY, ON, K6A1K7

CANADA

BUYER:

Date expédition Ship date		Créé Par Generated By	Transport / No de Compte Courier / Acc. No.		Bon de commande Client Customer Purchase Order No.			
28-Mar-2019		Shankar Anand		042956				
#Ligne Line#	No. de Série / # Pièce Part Number / Line Item Details Job # / Ref #	Description pièce(s)	CATG. U/M	Comm. /Ordered	Exp/ Shipped	Qté NC/ NC Qty	Qté Scrap/	À venir/ Back Order
1	RBE000-117-9 Rev.	RBE000-117-9 01 -ANO-CLEAR [ANODIZE CLEAR] MIL-A-8625F TYPE 2 CLASS 1	ANODIZE CH	4	4	0	0	0
2	RBE1X54-176-875 Rev.	RBE1X54-176-875 01 -ANO-CLEAR [ANODIZE CLEAR] MIL-A-8625F TYPE 2 CLASS 1	ANODIZE CH	4	4	0	0	0
3	RBWA353A04-01 Rev.	RBWA353A04-01 01 -ANO-CLEAR [ANODIZE CLEAR] MIL-8625F TYPE 2 CLASS 1	ANODIZE CH	9	9	0	0	0
4	RBEVR-L11-0010-004-B-1 Rev.	RBEVR-L11-0010-004-B-1 01 -ANO-CLEAR [ANODIZE CLEAR] MIL-A-8625F TYPE 2 CLASS 1	ANODIZE CH	4	4	0	0	0
5	RBE1X25-166-857-1 Rev.	RBE1X25-166-857-1 01 -ANO-CLEAR [ANODIZE CLEAR] MIL-A-8625F TYPE 2 CLASS 1	ANODIZE CH	6	6	0	0	0
6	RBWA353A04-06 Rev.	RBWA353A04-06 01 -ANO-BLACK [ANODIZE BLACK] MIL-A-8625F TYPE 2 CLASS 2	ANODIZE CH	9	9	0	0	0
7	HT-900-NC-09B Rev.	HT-900-NC-09B 01 -ANO-BLACK [ANODIZE BLACK] MIL-A-8625F TYPE 2 CLASS 2	ANODIZE CH	4	4	0	0	0
8	647.4212 Rev.	647.4212 01 -ANO-BLACK [ANODIZE BLACK] MIL-A-8625F TYPE 2 CLASS 2	ANODIZE CH	10	10	0	0	0
9	RBE350A93-3302-02-1 Rev.	RBE350A93-3302-02-1 ANODIZE BLACK PER MIL-A-8625F TYPE 2 CLASS 2 WATER SEALANT	ANODIZE CH	10	10	0	0	0
10	SWA6A-700B Rev.	SWA6A-700B 01 -ANO-BLACK [ANODIZE BLACK] MIL-A-8625F TYPE 2 CLASS 2	ANODIZE CH	39	39	0	0	0
11	RBE703A95-0505-00-1 Rev.	RBE703A95-0505-00-1 01 -ANO-RED [ANODIZE RED] PER IAW MIL-A-8625 TYPE 2 CLASS 2 WATER SEALANT	ANODIZE CH	22	22	0	0	0
12	RBE350A94-3700-C-05 Rev.	RBE350A94-3700-C-05 01 -ANO-RED [ANODIZE RED] PER IAW MIL-A-8625 TYPE 2 CLASS 2 WATER SEALANT	ANODIZE CH	44	44	0	0	0

 DAS
 68
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 DAS
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 9-89


Certificat de Conformité / Certificate of Compliance


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Bon de Livraison / Packing Slip
017936- 1

Livré à / Ship to

DART AEROSPACE LTD
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 HAWKESBURY, ON, K6A1K7
 CANADA
 Tel.: 613-632-5200 Fax.:

Client / Customer:

DART AEROSPACE LTD
 1270 ABERDEEN STREET
 HAWKESBURY, ON, K6A1K7
 CANADA
 BUYER:

Date expédition Ship date		Créé Par Generated By	Transport / No de Compte Courier / Acc. No.	Bon de commande Client Customer Purchase Order No.					
28-Mar-2019		Shankar Anand		042956					
#Ligne Line#	No. de Série / # Pièce Part Number / Line Item Details Job # / Ref #	Description pièce(s)	CATG. U/M	Quantités / Quantities					
				Comm. /Ordered	Exp/ Shipped	Qté NC/ NC Qty	Qté Scrap/	À venir/ Back Order	
13	RBT18601 Rev.	RBT18601 01 -ANO-RED [ANODIZE RED] MIL-A-8625 TYPE 2 CLASS2	ANODIZE CH	5	5	0	0	0	
14	3400-03-10 Rev.	3400-03-10 01 -ANO-RED [ANODIZE RED] PER IAW MIL-A-8625 TYPE 2 CLASS 2 WATER SEALANT	ANODIZE CH	5	5	0	0	0	

Notes Additionnelles / Additional Notes

Epaisseur réelle
Actual Thickness
Inspecteur Qualité
Quality Inspector
Réçu par
Received By

Nous certifions que les pièces énumérées ci-dessus ont été traitées en conformité avec votre commande et vos spécifications et rencontrent les exigences.
 Notre responsabilité financière et légale ne sera pas supérieure au montant de la facture issue.

We hereby certify that the parts listed above have been process in accordance with your purchase order and specifications and are in conformance with your requirements.
 Our financial and legal responsibility will not be higher than the amount of invoice.